Emerson Cooling Controls

Solenoid Valves & Receivers



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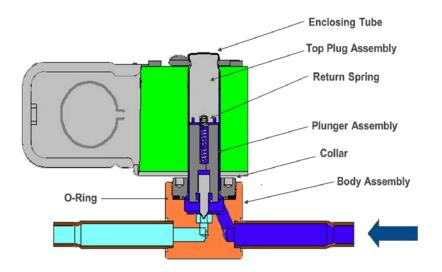
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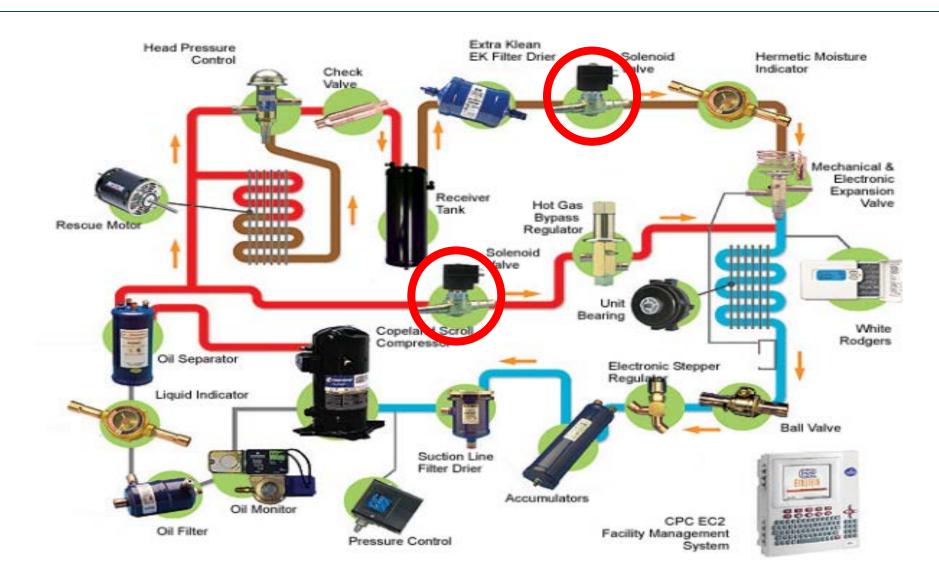
What is a Solenoid Valve?

- A Solenoid Valve is an Electro-mechanical On/Off valve used to remotely control the flow of liquids and gases
- Solenoid valves are comprised of two main components:
 - The **Electromagnet** contains a moving Plunger, a Top Plug Arrangement, an Enclosing Tube, and a Wound Coil
 - The **Body c**ontains an Orifice through which the media flows when Open. A
 needle or rod is seated on the Orifice, and is attached directly to the lower part
 of the Plunger
- Solenoid valves can be **Normally Closed** (NC) or **Normally Open** (NO).





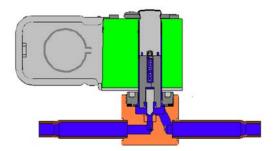
Solenoid Valve Location



Types of Solenoid Valve

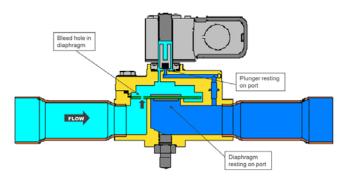
Direct Acting

 When solenoid is energized, plunger directly opens the orifice (of the main valve port) of a normally closed valve or closes the orifice of a normally open valve



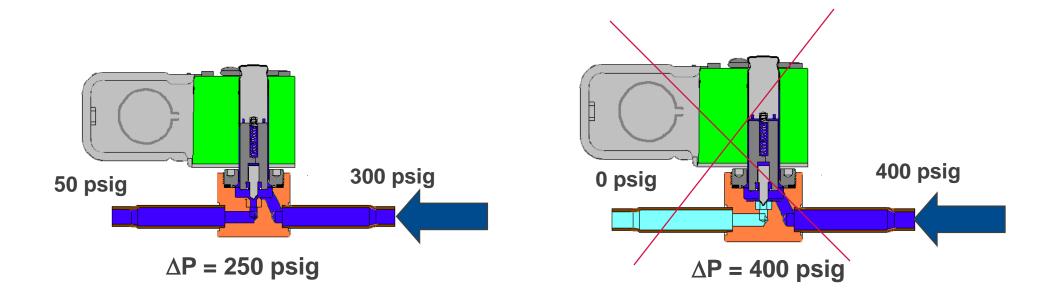
Pilot-operated

Use a combination of line pressure and the solenoid coil to operate



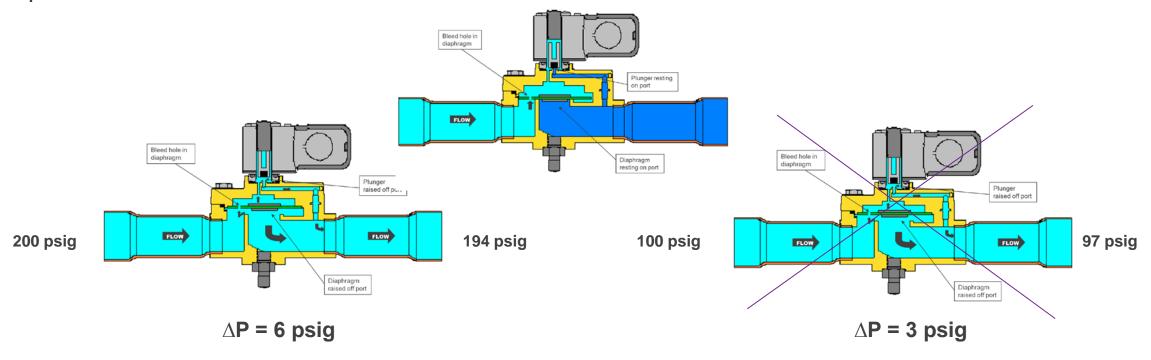
MOPD - Maximum Operating Pressure Differential

- The Maximum Operating Pressure Differential (MOPD) refers to the Maximum Difference in pressure between the Inlet and Outlet against which the Solenoid can safely operate the valve
- Refrigerant solenoid valves require a Very High MOPD typically in the range of 300 psig



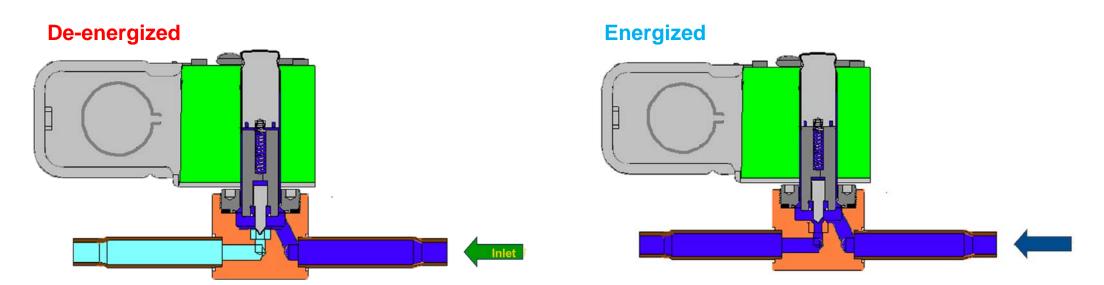
MinOPD - Minimum Operating Pressure Differential

- A small amount of pressure differential is required to raise the diaphragm off of the main orifice after the pilot orifice has allowed both the inlet and outlet pressure to equalize.
- Typically 2 to 5 psig of pressure differential is required and called the minimum opening pressure differential.



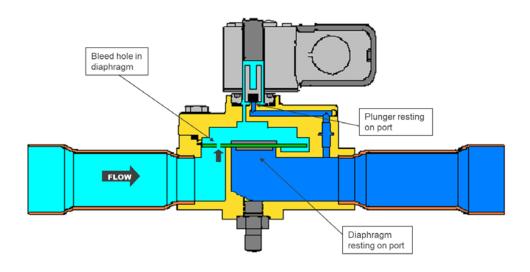
Direct-Acting

- Operate from 0 psig (0 bar) differential to its maximum operating pressure differential (MOPD)
- Valve can be Normally Open or Normally Closed.
- In a Normally Closed valve → The valve is <u>closed</u> when the coil is **de-energized**. When the coil is **energized**, the plunger lifts up (against the spring) to <u>open</u> the valve.
- In a Normally Open valve → The valve is <u>open</u> when the coil is **de-energized**. When the coil is **energized**, the plunger pushes down to <u>close</u> the valve.



Pilot Operated Valve

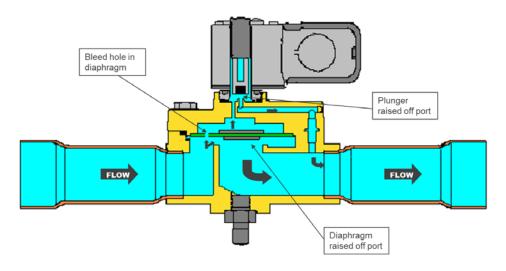
De-energized



Operation

- Plunger is attached to a needle covering a pilot orifice rather than the main port.
- Line pressure holds a floating diaphragm closed against the main port
- Larger Flow Capacities
- Requires Only 1 or 2 PSI Minimum OPD
- Very Sensitive To Oversizing
- · Lower electrical power requirement

Energized



Benefits of Pilot-Operated Valve

- Excellent for very large flow
- Pressure assist valve operation
- · Needs MIN pressure differential
- Lower electrical power level requirement

Emerson Solenoid Valves Product Range



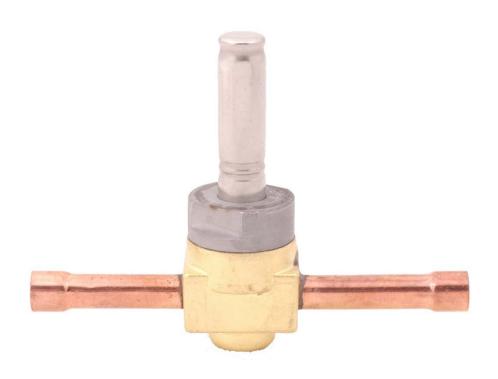
100RB Solenoid Valve

- Nominal R-22 Liquid Capacity Range 1.04 to 1.64 Tons
- Direct Acting
- Take-Apart Construction
- Normally Closed
- PTFE Seat Material
- Available With 1/4", 3/8", And 1/2" ODF Connections
- Available With 1/4" And 3/8" SAE Connections
- Available With 1/4" NPTF Connections
- Extended Ends Standard For ODF Connections



200RB/500RB Solenoid Valves

- Nominal R22 Liquid Capacity Range 2.6 to 34.9 Tons
- Pilot Operated
 - 2 Psig MinOPD
- Take Apart Construction
- Normally Closed (N.O. Available)
- PTFE Seat Material
- Suitable for High Pressure refrigerants
- Available With Manual Operator Stem (Except For 200RB2)
- Available With 1/4", 3/8", 1/2", And 5/8 ODF Connections
- Available With 1/2" And 5/8" SAE Connections
- Available With 3/8" NPTF Connections.
- Extended Ends Standard For ODF Connections



240RA/540RA Solenoid Valves

- Nominal R22 Liquid Capacity Range 12.7 to 122.5 Tons
- Pilot Operated
 - 1 Psig MinOPD
- Take Apart Construction
- Normally Closed (N.O. Available)
- PTFE Seat Material
- Available In 5/8" Through 2-1/8" ODF Connections
- Available With Manual Operator Stem
- Suitable For Liquid, Suction And Hot Gas Service
- Extended Ends Standard



Coil Overview

Features

- Compact designs
- Coil windings are insulated to provide shock and vibration protection
- ASC2 is designed to provide weather protection
- Interchangeable housings

Voltage Options

- 24V 50/60 Hz
- 120V 50/60 Hz (standard)
- 208-220/208-240V 50/60 Hz
- 480V 50/60 Hz
- 120-240V 50/60 Hz
- 12V D.C. (MM Series recommended)
- 24V D.C. (MM Series recommended)

ASC2 - DIN



Requires ASC2 female connector (PCN 059261).

MMG - Special DC



AMC - 1/2" Conduit



AMG - Junction Box



AMS - Open Frame



Solenoid Multi-Purpose Tool

The Solenoid Multi-Purpose Tool is a magnetic tool that holds key components together as the valve is disassembled. The manual stem adjustment makes it easy to open valves. This tool provides longer life utilizing its spanner wrench which not only makes it easier to service valves, but also protects the enclosing tube from damage.

Features

- Magnet opens a normally closed Emerson solenoid valve that is in the de-energized state
- Incorporates a spanner wrench and drive socket which en able easy disassembly of Emerson solenoid valves 100RB & 240RA/540RA by using a 3/8" socket wrench
- Tool has a manual stem orifice used to manually adjust opening stem
- · May reassemble valve with proper torque specifications on collar



Specifications

Drive Socket size

3/8"

Dimension Data

Solenoid Nomenclature

Nomenclature example: 200RB 4T3M VLC

200RB	4	T	3	M	BF	VLC
Series	Port Size	Connection Type	Connection Size	(Optional)	(Optional)	Coil*
	(In 1/16")	F = SAE S = Short Solder T = Copper Extended Ends	(In 1/8")	T = Mounting Stud M = Manual Opening Stem	BF = Bi-Flow	VLC = Valve Less Coil

^{*} Valves are shipped without the solenoid coils (VLC = Valve Less Coil). See coil assemblies for availibility.

Troubleshooting

Solenoid Won't Open

- Oversized Valve
- Not Within 10% Rated Voltage
- Coil Burnout
- Damaged Parts

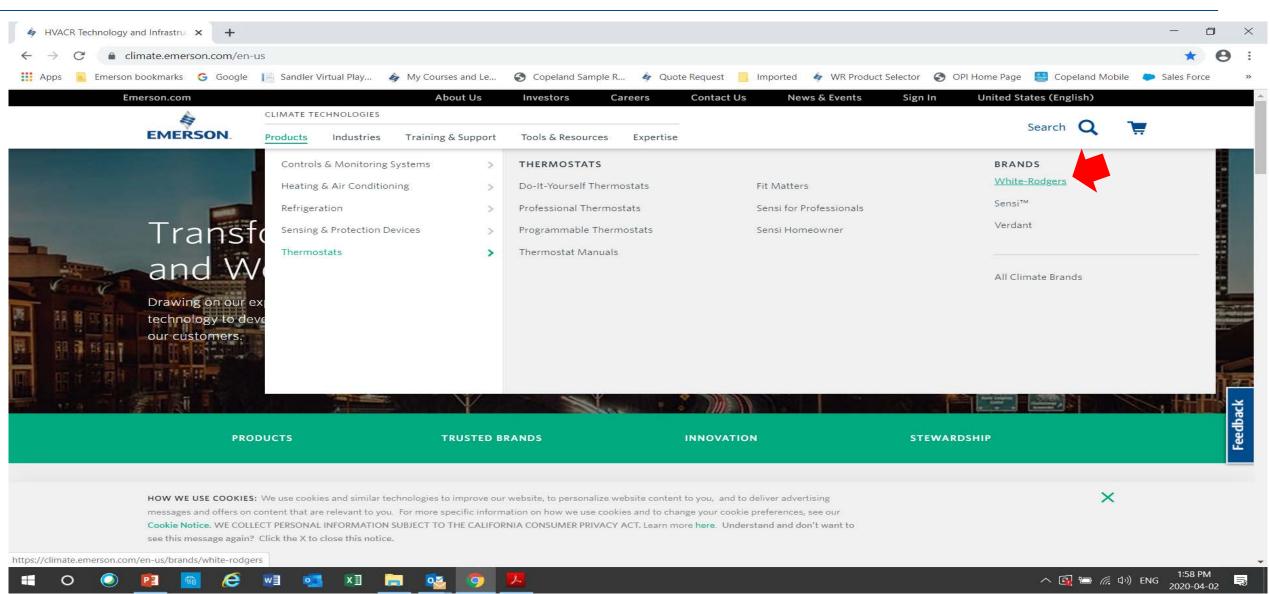
Solenoid Won't Close

- Manual Stem Engaged
- Installed Backwards
- Damaged Parts

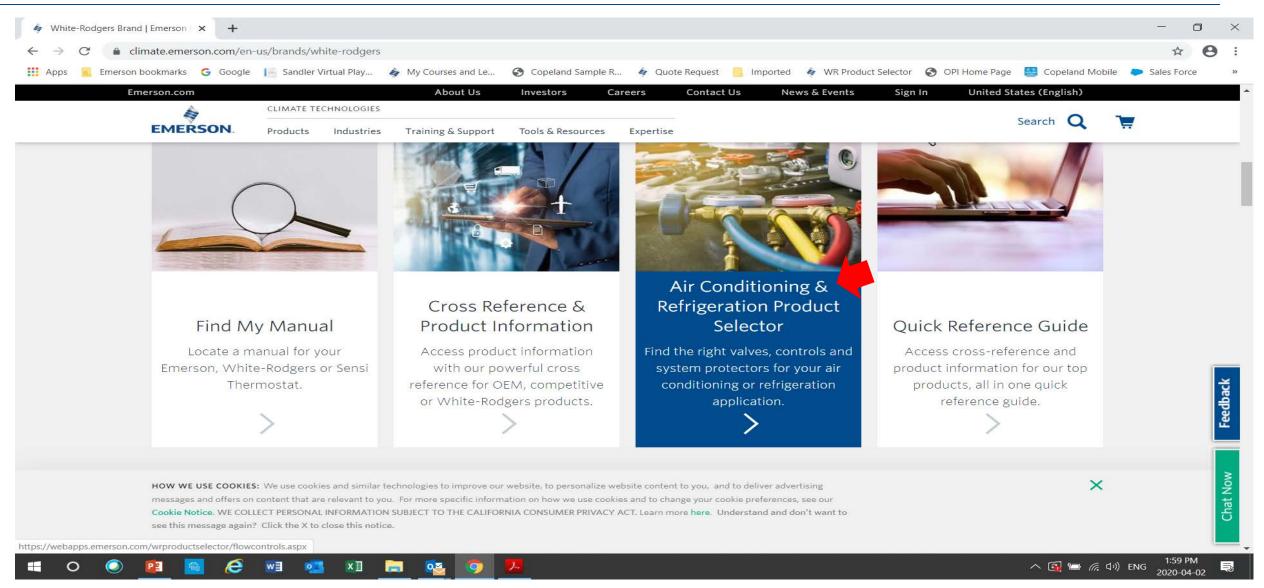
Solenoid Valves Sizing & Selection



How to get there?



How to get there?

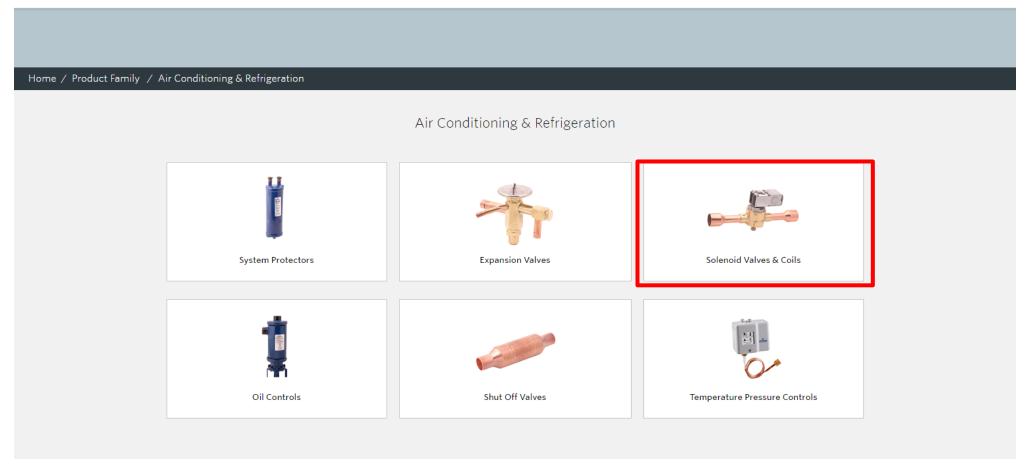


Product Selection Webpage



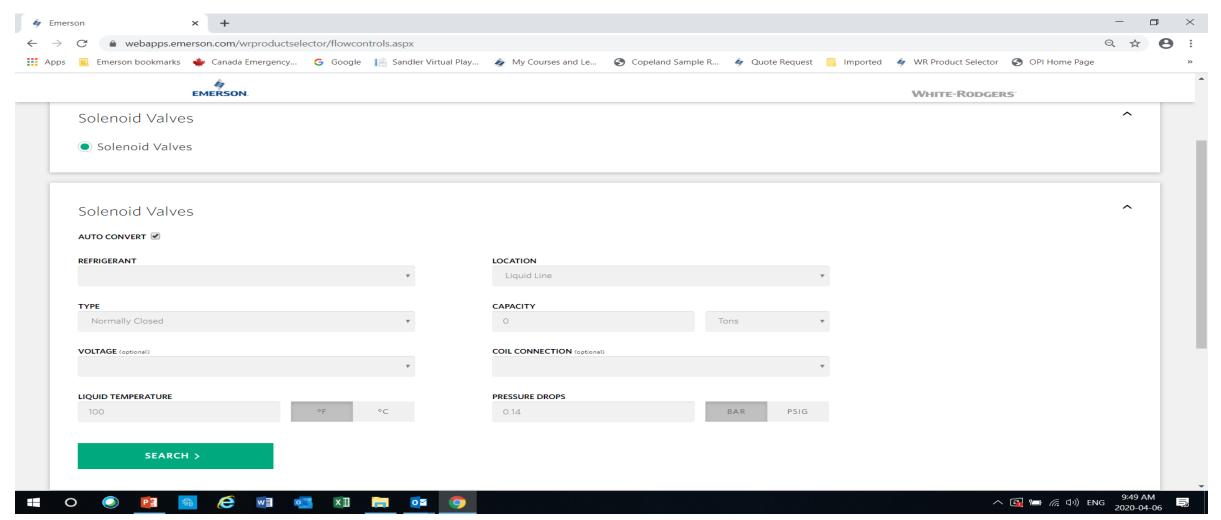


WHITE-RODGERS



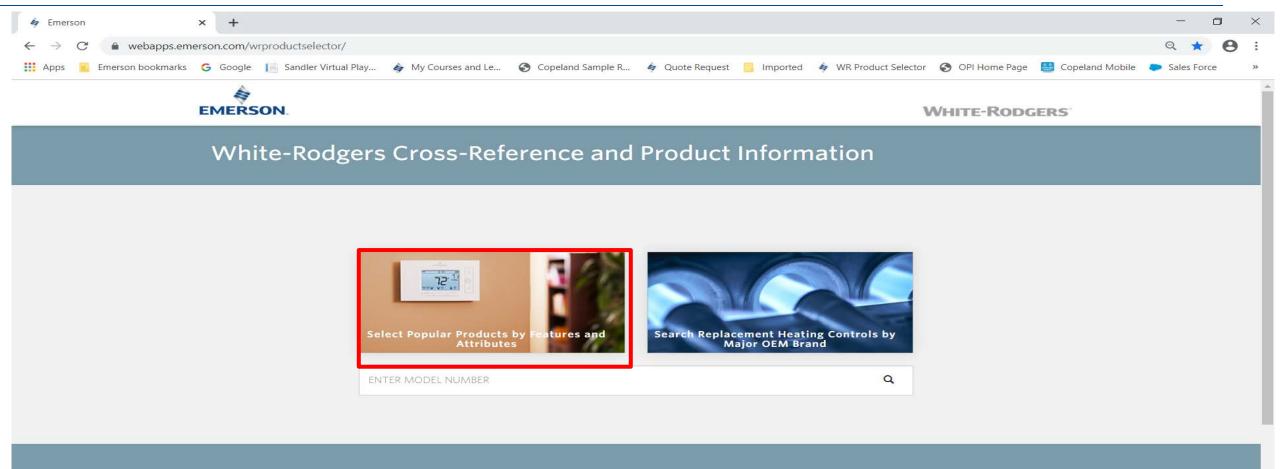


Solenoid Valves Selection Software



White Rodgers MOBILE EMERSON.

You can also use the WR Product Selector







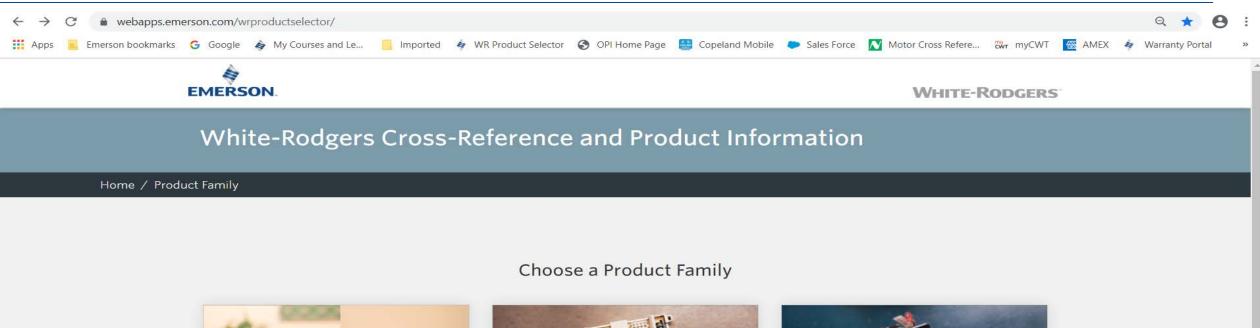




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Product Selector



































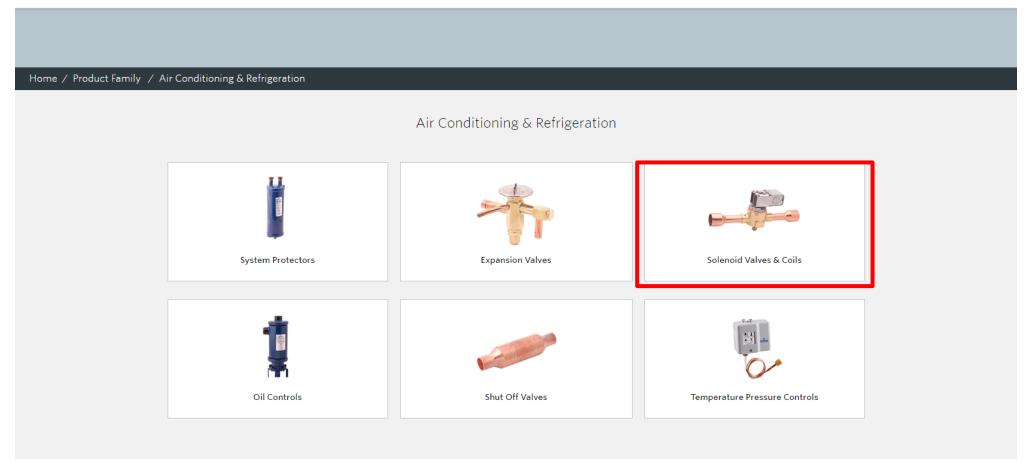




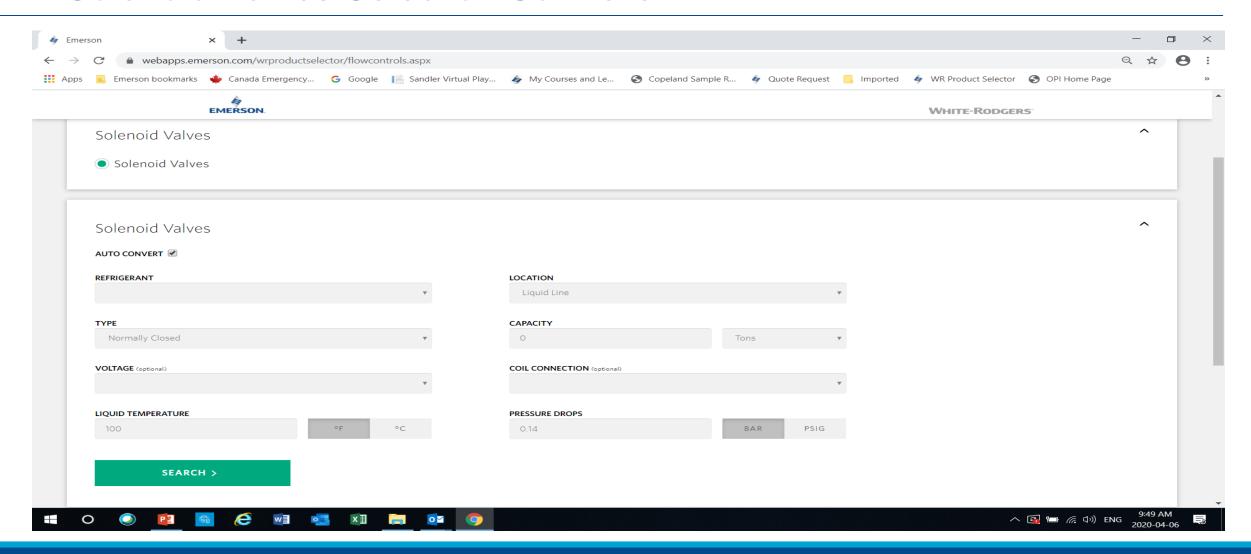




WHITE-RODGERS



Solenoid Valves Selection Software



Info For Sizing A Liquid Line Solenoid

Selection Data

- System Refrigerant
- Application / Location
- Evaporator Capacity
- Liquid Temperature
- Pressure Drop
- Voltage
- Coil Connections

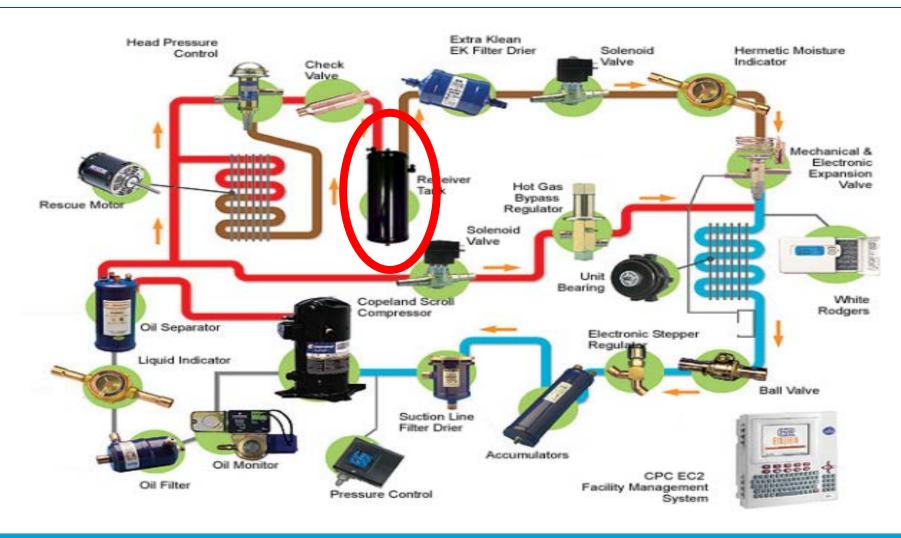
Selection & Sizing Example

- -R-134a
- -Liquid Line
- -Capacity = 3 Tons
- -Liquid Temperature = 90 deg F
- -Pressure drop = 3 psig
- -Voltage = 120 / 60 HZ
- -Standard valve / Normally Closed
- -Coil Connection = Junction Box
- -Connection size = 1/4 Braised

Emerson Liquid Receiver



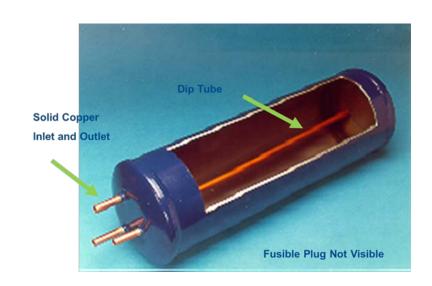
Liquid Receiver Location



Liquid Refrigerant Received Anatomy

Functions of a Liquid Refrigerant Receiver

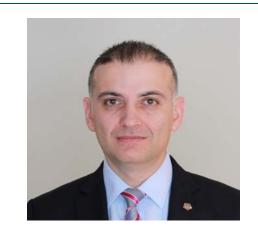
- Provides a reservoir for refrigerant during normal operation
- Allows the system to react to widely varying load demands
- Provides a place to store refrigerant charge during pump down
- Provides liquid for condenser flooding in winter
- Accommodates leakage or overcharge



Kal Zgheir

Kal Zgheir, MBA (Hons), CMA
TERRITORY SALES MANAGER – ALBERTA

Kal currently manages the channel sales for Emerson in Alberta, working with distribution partners and local HVAC contractors directly for training, technical support and sales promotions.



He has over 23 years of experience in a variety of industries.

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