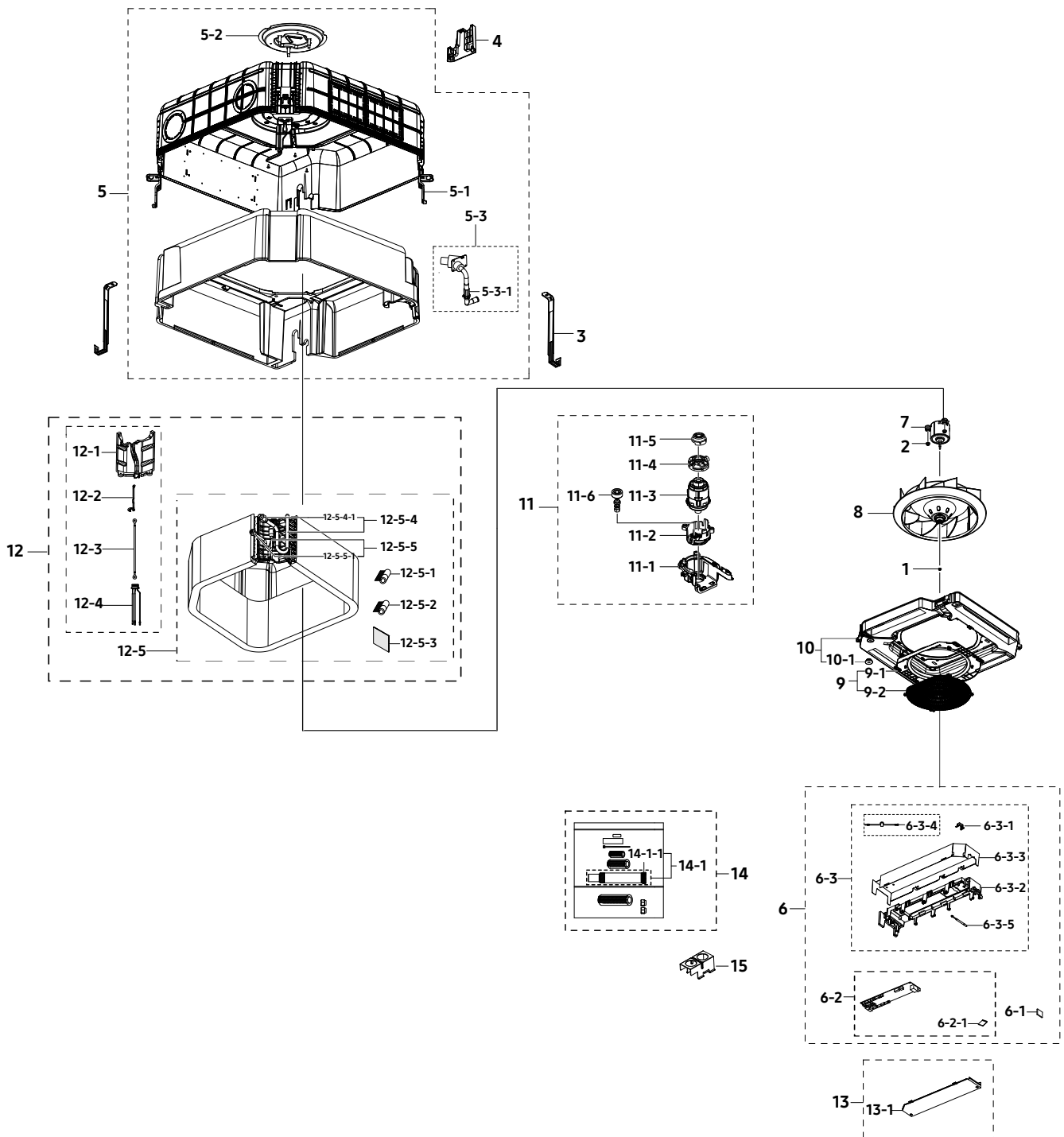


1. AC018BN4DCH/AA

Exploded View



No.	Parts Code	Name	Spec	Qty.	Service
1	DB60-00406A	FASTENER-NUT FLANGE	SWRCH10A	1	SA
2	DB60-00427A	FASTENER-NUT WASHER	FASTENER-NUT WASHER,20,1.6,M8	3	SA
3	DB61-04519A	HOLDER-EVAP	Global 4W-CST,STS430,T0.6,W21.8,L214.1	2	SA
4	DB90-05829A	ASSY COVER-PIPE	Global 4WAY CST	1	SA
5	DB90-06290B	ASSY CABI IN	Global 4W-CST,MID	1	SA
5-1	DB61-04495A	PLATE-HANGER	Global 4W-CST,Gi-SGCC,T1.6,Global 4W-CST	4	SA
5-2	DB90-05821A	ASSY BRACKET MOTOR	Global 4W-CST	1	SA
5-3	DB94-02693A	ASSY DRAIN-SOCKET	Global 4way	1	SA
5-3-1	DB62-09665A	VALVE CHECK	PPO,BLACK,1-1,8	1	SA
6	DB92-05172A	ASSY PBA KIT-IN MODULE	INDOOR,AC5000B,CAC_G4WAY_WiFi,Standard	1	SNA
6-1	DB92-02793A	ASSY FUNCTION	COMM,DVM NASA_CST,Standard	1	SA
6-2	DB92-05055B	ASSY PCB MAIN-IN	INDOOR,AC5000B,260*70,220~240V,15V,12V,5V,30W,WiFi	1	SA
6-2-1	DB92-04020A	ASSY PCB SUB	SUB,-,20*25,-,-,-,Indoor EEPROM,N,Standard	1	SA
6-3	DB93-10648B	ASSY CONTROL IN	HP,R410,AM140FN4DEH/EU,NASA Global 4W-CST	1	SNA
6-3-1	DB61-03127A	BRACKET-PAN	-,Gi-SGCC,T1,-,-,-,-,-,-,-,-	2	SA
6-3-2	DB61-04489A	CASE CONTROL-IN	4way,MPPE,T1.5,EBONY BLACK,JC-606S	1	SA
6-3-3	DB61-04490A	PLATE-CASE CONTROL	Gi-SGCC,T0.5	1	SA
6-3-4	DB93-08805D	ASSY CONNECTOR WIRE-EARTH	1,1015,18,YEL/GRN,YDH236-01W/WHT,ST710095-3,-,120	1	SA
6-3-5	DB95-05009A	ASSY THERMISTOR IN-ROOM	SMH250-02L,L100,10kohm,3%,25C,Molding	1	SA
7	DB31-00578A	MOTOR FAN	FMC6531SSF,DB31-00578A,65W,DC310V,DC310V , CLASS E	1	SA
8	DB94-02718A	ASSY FAN TURBO	Global 4W-CST	1	SA
9	DB90-05871B	ASSY CASE-BELL MOUTH	Global 4W-CST	1	SNA
9-1	DB61-04496A	CASE-BELL MOUTH	HIPS,T2,INNER GRAY,H-663S1,H-663S1	1	SA
9-2	DB63-02702B	COVER-SAFETY	Global 4W-CST,ABS,3.0,414,HB,VICTORY GRAY,380,HF-0690M	1	SA
10	DB94-02667C	ASSY DRAIN PAN	Global 4W-CST	1	SA
10-1	DB73-00133B	RUBBER-CAP DRAIN SOCKET	EPDM	1	SA
11	DB94-02668C	ASSY TRAY DRAIN-PUMP	R410A,AM140FN4DEH/EU,DVM NASA G-4WAY	1	SNA
11-1	DB61-04498A	CASE-PUMP	Global 4W-CST,HIPS,NATURAL,VE-1877,F-744	1	SA
11-2	DB63-02703A	COVER-PUMP	Global 4W-CST,HIPS,T2,81.2,57.9,V-0,NATURAL,F-744,F-744	1	SA
11-3	DB67-01166C	PUMP DRAIN	400cc/min,-,1200mm,UL224,L550	1	SA
11-4	DB73-00521A	RUBBER-CAP PUMP	EPDM,58,24,40,GRAY BLUE	1	SA
11-5	DB73-00523A	RUBBER	NBR,OD36,H17.5,ID27,BLACK	1	SA
11-6	DB95-04462A	SWITCH FLOAT	70±0.5mm,2.5,660mm,SMH250-02L(BLK),SMH-250J-02RT	1	SA
12	DB96-21715C	ASSY EVAP PARTS	AC018BN4DCH,4WAY MID	1	SNA
12-1	DB61-04516B	CASE-PARTITION EVAP	GLOBAL 4W-CST,HIPS,T2,L209.2,NATURAL,576H,576H	1	SA
12-2	DB81-00635A	SPRING ETC-SENSOR	DVM-SYSTEM,STS304,ID2.5,OD4.5,L44,T0.3,W2,NONE	2	SA
12-3	DB93-17152B	ASSY CONNECTOR WIRE-EARTH	1,1015,12,YEL/GRN,ST710246-2,L5.5-5,-,300	1	SA
12-4	DB95-05011A	ASSY THERMISTOR IN-EVA IN OUT	SMH200-06H,L550,10kohm,3%,25C,6phi	1	SA
12-5	DB96-15439H	ASSY EVAP-MODULE	AC018BN4DCH,4WAY MID	1	SA
12-5-1	DB62-09478A	SEAL-PIPE OUT	PE FOAM,T8,W18,L80	1	SA
12-5-2	DB62-09478B	SEAL-PIPE INLET	PE FOAM,T8,W10,L80	1	SA
12-5-3	DB73-00029C	RUBBER-BUTYL	NBR,T3,BLACK	1	SA
12-5-4	DB96-15470B	ASSY TUBE EVAP-OUT	AC018BN4DCH,4WAY MID	1	SNA
12-5-4-1	DB60-30010C	FASTENER-NUT FLARE	-,BRASS,-,-,-,-,-,-,-,-	1	SA
12-5-5	DB96-15477B	ASSY TUBE-INLET	NS1004DHXEA,1/4"	1	SA
12-5-5-1	DB60-30010A	FASTENER-NUT FLARE	-,BRASS,-,-,-,-,-,-,-,-	1	SA
13	DB90-07562A	ASSY COVER CONTROL IN	GLOBAL 4W-CST	1	SA

No.	Parts Code	Name	Spec	Qty.	Service
13-1	DB61-04491A	PLATE-COVER CONTROL	GI-SGCC,T0.5	1	SA
14	DB94-02739G	ASSY DRAIN-HOSE INSTALL	GLOBAL 4WAY	1	SA
14-1	DB94-02719B	ASSY DRAIN-HOSE	250,NS1004PXEA,CLAMP TYPE	1	SA
14-1-1	DB90-06130A	ASSY HOLDER-CLAMP	NS1004PXEA	1	SA
15	DB61-05788A	BRACKET-CONDUIT	G-4WAY,MINI 4WAY,GI-SGCC,T1,W30,L64	1	SA