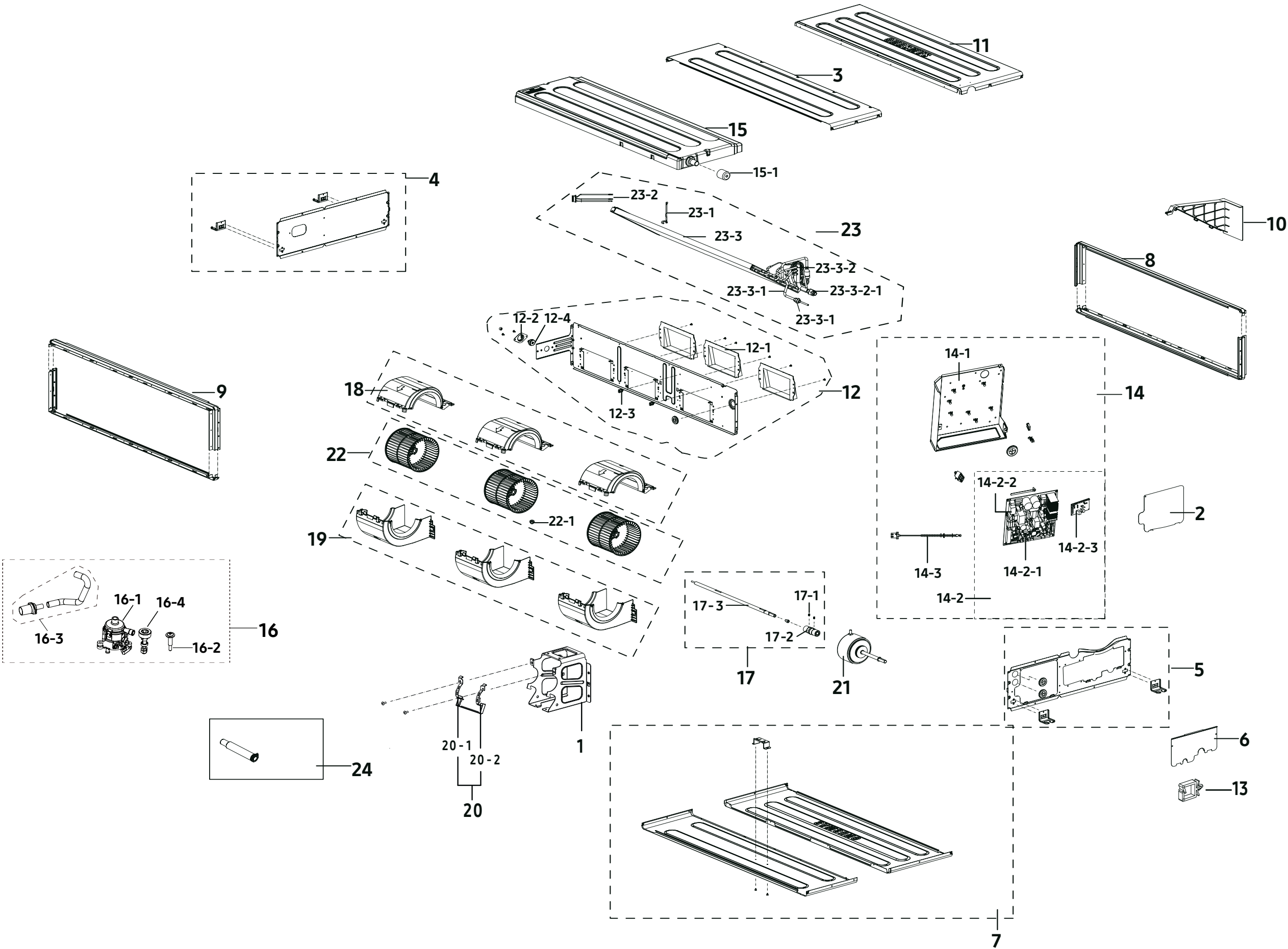


1. AC018BNHDCH/AA

Exploded View



No.	Parts Code	Name	Spec	Qty.	Service
1	DB61-05970B	BRACKET MOTOR	AC018MNHDC/AA,GI-SGCC,T1.8	1	SA
2	DB63-03544A	COVER CONTROL	Global Duct,GI-SGCC,T0.8	1	SA
3	DB64-03021A	CABINET-BOTTOM FAN	GLOBAL DUCT,GI-SGCC,T0.6	1	SA
4	DB90-07903A	ASSY CABI SIDE-LEFT	Global Duct,SSEC	1	SA
5	DB90-07904A	ASSY CABI SIDE-RIGHT	Global Duct,SSEC	1	SA
6	DB90-07905A	ASSY COVER-PIPE	Global Duct,SSEC	1	SA
7	DB90-07907A	ASSY CABI TOP	Global Duct,SSEC	1	SA
8	DB90-07909A	ASSY CABINET-FRAME	Global Duct,SSEC	1	SA
9	DB90-07909B	ASSY CABI IN-FRAME	Global Duct 2,SSEC	1	SA
10	DB90-08063B	ASSY SUPPORT-EVAP	global duct,GD1&2,ASSY	1	SA
11	DB90-08305A	ASSY CABI BOTTOM-EVAP	AC090HBHFKH/SA,GLOBAL DUCT, SSEC	1	SA
12	DB94-04344D	ASSY PARTITION	AM100ANHDBH1,ASSY	1	SA
12-1	DB61-05904A	CASE BLOWER-OUT	HIPS,T2.5,NATURAL,HI650,GD2	3	SA
12-2	DB67-00581A	CAP-BEARING	EH140EZMC,SGCC-M,T0.8,-,-,-,SSEC	1	SA
12-3	DB71-00133A	WIRE-SADDLE	DVM PLUS 3,NYLON 66	5	SA
12-4	DB94-00759A	ASSY-MOLD BEARING	SLIM DUCT 3,SSEC	1	SA
13	DB71-00133A	WIRE-SADDLE	DVM PLUS 3,NYLON 66	1	SA
14	DB92-04828G	ASSY PBA KIT-IN MODULE	GD,MSP,Standard	1	SA
14-1	DB61-07402A	CASE CONTROL	AC052RNMDKG/SA,GI-SGCC,T0.7,L274.3	1	SA
14-2	DB92-04830F	ASSY PCB MAIN-IN	MAIN,GD,194*194,230V,5V,12V,MSP,Y,SMPS,Standard	1	SA
14-2-1	DB94-08764A	ASSY PCB MANUAL-IN	MAIN,GD,194*194,230V,5V,12V,MSP,DB92-04830F	1	SA
14-2-2	DB37-00026A	TERMINAL BLOCK	DAPC 3013-2P-M,MELAMINE,300V,30A,28x19x21mm,D4,NO,2P,-	1	SA
14-2-3	DB92-04020A	ASSY PCB SUB	SUB,-,20*25,-,-,-,Indoor EEPROM,N,Standard	1	SA
14-3	DB95-05009D	ASSY THERMISTOR	AC,250,10,±3,25,-	1	SA
15	DB94-04348B	ASSY TRAY DRAIN	GD2 DUCT,DRAIN PUMP BUILT-IN	1	SA
15-1	DB67-01427A	CAP-RUBBER	GLOBAL DUCT,EPDM,32,BLACK,OD36	1	SA
16	DB94-05032A	ASSY DRAIN PUMP	MDP-G075SQ,Global Duct Built-in type	1	SA
16-1	DB31-00649C	PUMP DRAIN	400cc/min,PBT,1200mm,UL3266,L650,PVC,V-0	1	SA
16-2	DB60-00150A	SCREW-SPECIAL	HWH,M4,L26,ZPC(WHT),SWRCH18A	2	SA
16-3	DB67-01174A	DRAIN HOSE-SOCKET	CH140EAMC,POM,WHITE	1	SA
16-4	DB95-04462D	SWITCH FLOAT	70mm,2.5mm,660mm,SMH250-02L(BLK),SMH-250J-02RT,YST-025L3	1	SA
17	DB90-07867A	ASSY SUPPORT-FAN	GLOBAL-DUCT	1	SA
17-1	DB60-20011A	BOLT-SPECIAL	-,-,-,L10,-,M6,-,-,-,-	2	SA
17-2	DB73-00285A	RUBBER-SHAFT	SLIM DUCT-3,NBR,SSEC	1	SA
17-3	DB96-04902A	ASSY-COUPLER	SLIM DUCT 2,SSEC	1	SA
18	DB90-07916A	ASSY CASE FAN-BOTTOM	Global Duct,SSEC	3	SA
19	DB90-07917A	ASSY CASE FAN-TOP	Global Duct,SSEC	3	SA
20	DB90-11943A	ASSY HOLDER-MOTOR	DVM,ASSY HOLDER-MOTOR,R,T2.0	1	SA
20-1	DB61-05983A	HOLDER-MOTOR	GLOBAL DUCT,GI-SGCC,L155,T2.0	1	SA
20-2	DB61-05984A	HOLDER-MOTOR	GLOBAL DUCT,GI-SGCC,L155,T2.0	1	SA
21	DB31-00640B	MOTOR BLDC FAN	SIC-70CW-F1153-3S,310V,153W	1	SA
22	DB94-04138A	ASSY BLOWER	AC-F410G,180PI	3	SA
22-1	DB60-20011A	BOLT-SPECIAL	-,-,-,L10,-,M6,-,-,-,-	1	SA
23	DB96-25805A	ASSY EVAP-MODULE	AC018BNHDC/AA,ASSY	1	SA
23-1	DB81-00635A	SPRING ETC-SENSOR	DVM-SYSTEM,STS304,ID2.5,OD4.5,L44,T0.3,W2,NONE	2	SA
23-2	DB95-05011A	ASSY THERMISTOR IN-EVA IN OUT	SMH200-06H,L550,10kohm,3%,25C,6phi	1	SA

No.	Parts Code	Name	Spec	Qty.	Service
23-3	DB96-25804A	ASSY EVAP-MAIN	AC018BNHDCH/AA,ASSY	1	SA
23-3-1	DB96-25802A	ASSY TUBE EVAP-IN	AC018BNHDCH/AA,ASSY	1	SA
23-3-1-1	DB60-30010A	FASTENER-NUT FLARE	-,BRASS,-,-,-,-,-,-,-,-	1	SA
23-3-2	DB96-25803A	ASSY TUBE EVAP-OUT	AC018BNHDCH/AA,ASSY	1	SA
23-3-2-1	DB60-30010C	FASTENER-NUT FLARE	-,BRASS,-,-,-,-,-,-,-,-	1	SA
24	DB61-06904A	HOLDER-HOSE	PVC,T3.5,BLACK,P-1000	1	SA
25	DB82-06601A	A/S ASSY-EEPROM-IN	AC018BNHDCH/AA,USA,DUCT-GD2,DB92-04830F	1	SA