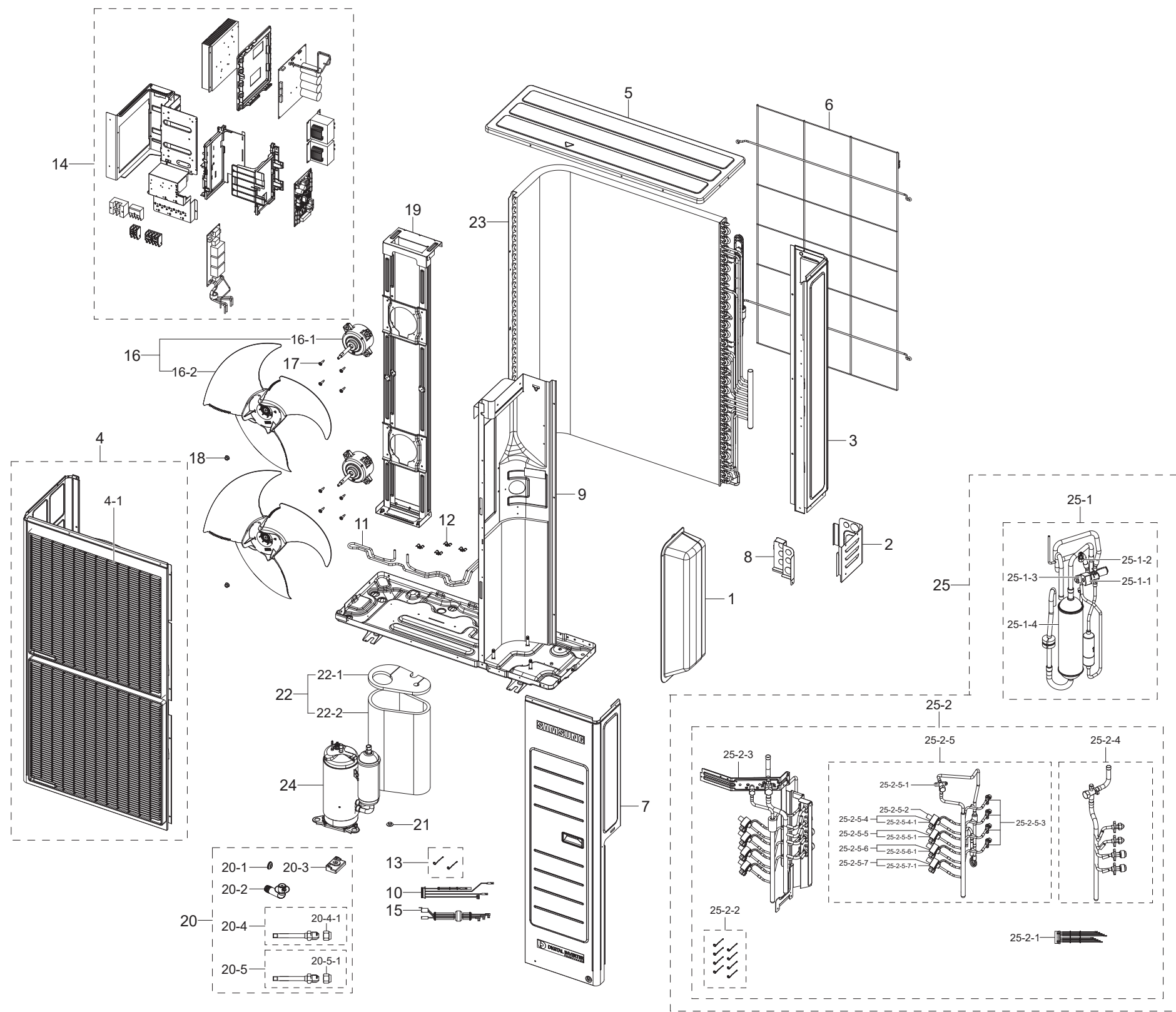


Exploded Views and Parts List

■ AJ020CXS3CH / AJ024CXS4CH / AJ030CXS4CH / AJ036CXS4CH



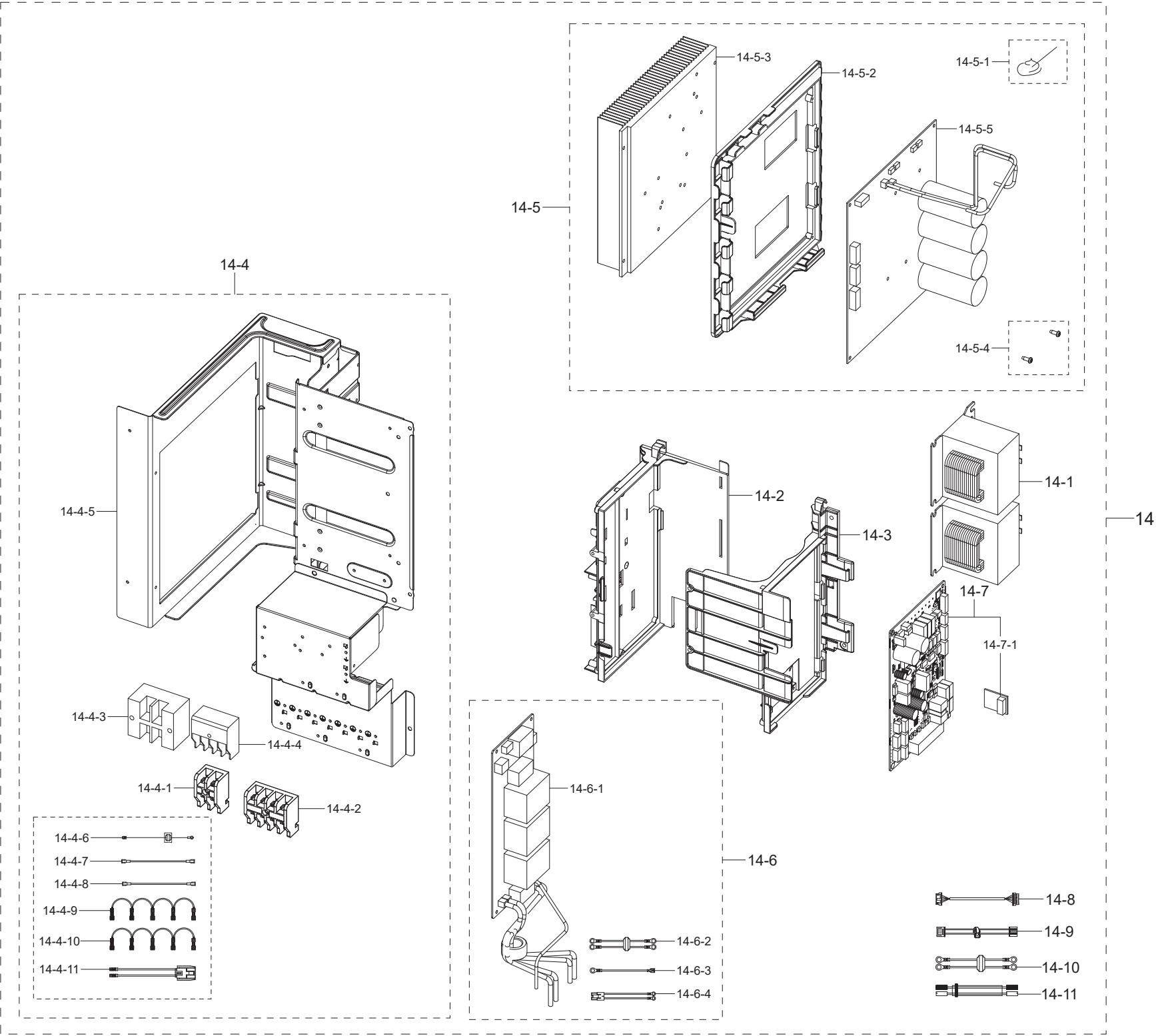
Service Bom (SA: SERVICE AVAILABLE, SNA: SERVICE NOT AVAILABLE)

No	PART NAME	Material Code	SPEC	AJ020CXS3CH	AJ024CXS4CH	AJ030CXS4CH	AJ036CXS4CH	SA/SNA
1	COVER VALVE	DB63-04266A	AJ048TXJ5CH/AA,PP+TD20%,T2.5	1	1	1	1	SA
2	CABINET-INSTALL BACK	DB64-02525C	RC160MHXEA,EGI-SECC	1	1	1	1	SA
3	ASSY CABI BACK-RH	DB90-05876G	AC048KXADGC/TL,UB2	1	1	1	1	SA
4	ASSY CABI FRONT-LF	DB90-05878G	AJ048TXJ5CH/AA,FJM UB	1	1	1	1	SA
4-1	GUARD-FAN	DB63-02696B	RC100PHXEA,PP+TD20%,EARTH BROW	2	2	2	2	SA
5	ASSY CABINET-TOP	DB90-05902E	RC090MHXEA,EHS MONO	1	1	1	1	SA
6	GUARD COND	DB63-02706D	RC100ZHXEA,MSWR-SWRM,EARTH BR	1	1	1	1	SA
7	ASSY CABI FRONT-RH	DB90-11587A	AJ048TXJ5CH/AA	1	1	1	1	SA
8	ASSY PLATE-CONTROL	DB90-11588B	AJ048TXJ5CH/AA	1	1	1	1	SA
9	ASSY PARTITION	DB94-02697F	AC048KXADGC/TL,UB2	1	1	1	1	SA
10	SENSOR TEMP	DB32-00199D	SMH250-08L,L1200,10kohm,3%,2	1	1	1	1	SA
11	HEATER SHEATH	DB47-00075A	AC230V,RAC Nordic UB1 Chas	1	1	1	1	SA
12	HOLDER-HEATER	DB61-05376A	RC160MHXEA,STS316L,W15,L26	4	4	4	4	SA
13	SPRING ETC-SENSOR	DB81-00635A	DVM-SYSTEM,STS304,ID2.	2	2	2	2	SA
14	ASSY PBA KIT-OUT MODULE	DB92-05176A	OUTDOOR,AJF600E,	1	1	1	1	SNA
15	ASSY CONNECTOR WIRE-COMP	DB93-08235M	3,3343,12,RED,H	1	1	1	1	SA
16	ASSY FAN OUT-MODULE	DB94-08779A	ASSY FAN PROPELLER D	2	2	2	2	SNA
16-1	MOTOR FAN	DB31-00579A	125W,DC310V,CLASS E	2	2	2	2	SA
16-2	ASSY FAN PROPELLER	DB94-06687A	AC071MXADKH/EU,ASSY	2	2	2	2	SA
17	SCREW-SPECIAL	DB60-00150A	HWH,M4,L26,ZPC(WHT),SWRCH1	8	8	8	8	SA
18	FASTENER-WASHER	DB60-00405A	RC100ZHXEA,SWRCH10A,M8	2	2	2	2	SA
19	ASSY BRACKET MOTOR	DB90-05875B	RC100PHXEA,R410A	1	1	1	1	SA
20	ASSY PACKING CASE ASSESSORY	DB97-18601A	RJ100F5HXEA,	-	-	-	1	SNA
		DB97-18601B	AJ030MCS4CH,FJM NORDIC	-	-	1	-	
		DB97-18601C	AJ024MCS4CH,FJM NORDIC	-	1	-	-	
		DB97-18601D	AJ020MCS3CH,FJM NORDIC	1	-	-	-	
20-1	SEAL DRAIN	DB63-10355C	-,CHLOROPRENE RUBBER,-,T2,W24	3	3	3	3	SA
20-2	DRAIN-PLUG OUT	DB67-00806A	UH140GAV,HDPE,-,-,-,NAT	1	1	1	1	SA
20-3	RUBBER-LEG	DB73-20134A	V2-MD,NBR,T10,BLACK	4	4	4	4	SA
20-4	ASSY TUBE	DB96-16155A	RJ100F5HXEA,FJM2	-	1	2	3	SA
20-4-1	FASTENER-NUT FLARE	DB60-30010B	AR12RV3HEWKXNA,BRASS,	-	1	2	3	SA
20-5	ASSY TUBE	DB96-16155B	RJ100F5HXEA,FJM2	-	-	1	2	SA
20-5-1	FASTENER-NUT FLARE	DB60-30010D	-,BRASS,-,-,-,-,-	-	-	1	2	SA
21	NUT-FLANGE	DB60-30028A	HWH,M8,ZPC(WHT),SWRCH18A,P1.2	3	3	3	3	SA
22	ASSY FELT-MODULE	DB94-08865B	FJM,DB63-03164A,DB63-03	1	1	1	1	SNA
22-1	FELT-COMP TOP IN	DB63-03164A	-,EVAR/FELT,T11.5,W153,	1	1	1	1	SA
22-2	FELT-COMP SIDE	DB63-03042A	DVM S,EVAR/FELT,T11.5,W33	1	1	1	1	SA
23	ASSY COND-MODULE	DB96-14661B	UB2	1	1	1	1	SA
24	ASSY COMP	DB95-05799A	AJ100RCJ5EG/EU,R32	1	1	1	1	SA

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No	PART NAME	Material Code	SPEC	AJ020CXS3CH	AJ024CXS4CH	AJ030CXS4CH	AJ036CXS4CH	SA/SNA
25	ASSY PATH-MODULE	DB94-08864E	FJM UB2,DB96-25040A,DB9	-	1	1	1	SNA
		DB94-08864F	FJM UB2,DB96-25040A	1	-	-	-	
25-1	ASSY TUBE 4WAY	DB96-25040A	AJ048TXJ5CH/AA	1	1	1	1	SA
25-1-1	SOLENOID-COIL ASSY	DB33-00002K	220V	1	1	1	1	SA
25-1-2	FASTENER-NUT FLARE	DB60-30010A	-,BRASS,-,-,-,-,-,-,-	1	1	1	1	SA
25-1-3	VALVE 4WAY	DB62-02838A	COMMON,3.5	1	1	1	1	SA
25-1-4	ASSY-ACCUMULATOR	DB96-14716A	RC100PHXEA,1600CC	1	1	1	1	SA
25-2	ASSY TUBE SERVICE-BRACKET	DB96-25041E	AJ036TXS4CH/AA	-	1	1	1	SA
		DB96-25041F	FJM UB2,3ROOM(3/8*3)	1	-	-	-	
25-2-1	SENSOR TEMP	DB32-00278E	WB20L-024-411/WHT,L950,10koh	-	1	1	1	SA
		DB32-00278G	L750,10kohm,3%,25C,16phi,AC,WB20L-024-411/WHT	1	-	-	-	
25-2-2	SPRING ETC-SENSOR	DB81-00635A	DVM-SYSTEM,STS304,ID2.	6	8	8	8	SA
25-2-3	ASSY BRACKET-VALVE	DB90-05874B	RC100PHXEA,ManU	1	1	1	1	SA
25-2-4	ASSY TUBE EEV-JOINT	DB96-25042B	AJ036TXS4CH/AA	-	1	1	1	SA
		DB96-25042C	FJM UB2,3ROOM(3/8*3)	1	-	-	-	
25-2-5	ASSY TUBE EEV	DB96-25043E	AJ036TXS4CH/AA,Sanhua T-ty	-	1	1	1	SA
		DB96-25043F	FJM UB2,3room, Sanhua T	1	-	-	-	
25-2-5-1	VALVE SERVICE-SPINDLE	DB62-12108A	T-TYPE, NO PORT,R4	1	1	1	1	SA
25-2-5-2	VALVE EXPAN	DB62-11418B	STS304,T-type,53.2,1.4mm,500	3	4	4	4	SNA
25-2-5-3	NIPPLE	DB67-00281B	RVPC035B2M0,C3771,-,-,-,L37,-,1/4	3	4	4	4	SA
25-2-5-4	ASSY VALVE-EXPANSION	DB96-25420F	H/P,UB2,L800,RED	1	1	1	1	SA
25-2-5-4-1	VALVE COIL EXPAN	DB62-11421D	DC12V,COIL,1000mm,MOLDI	1	1	1	1	SA
25-2-5-5	ASSY VALVE-EXPANSION	DB96-25420G	H/P,UB2,L850,YELLOW	1	1	1	1	SA
25-2-5-5-1	VALVE COIL EXPAN	DB62-11421D	DC12V,COIL,1000mm,MOLDI	1	1	1	1	SA
25-2-5-6	ASSY VALVE-EXPANSION	DB96-25420H	H/P,UB2,L900,BLUE	1	1	1	1	SA
25-2-5-6-1	VALVE COIL EXPAN	DB62-11421D	DC12V,COIL,1000mm,MOLDI	1	1	1	1	SA
25-2-5-7	ASSY VALVE-EXPANSION	DB96-25420J	H/P,UB2,L950,BLACK	-	1	1	1	SA
25-2-5-7-1	VALVE COIL EXPAN	DB62-11421D	DC12V,COIL,1000mm,MOLDI	-	1	1	1	SA

■ ASSY PBA KIT-OUT MODULE



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No	PARTNAME	Material Code	SPEC	Q'TY	SA/SNA
14	ASSY PBA KIT-OUT MODULE	DB92-05176A	OUTDOOR,AJF600E,	1	SNA
14-1	COIL HARMONIC	DB27-00100A	5mH,86.0x94.5xTmm,20A,-	2	SA
14-2	CASE-EMI	DB61-04502D	RC090MHXEA,HIPS,L0,NATURAL,VE-1	1	SA
14-3	CASE-PCB	DB61-05743A	AM053FXMDCH/AA,HIPS,T2,L243.3,N	1	SA
14-4	ASSY PLATE-CONTROL	DB90-11593A	AJ048TXJ5CH/AA,FJM UB	1	SA
14-4-1	TERMINAL BLOCK	DB37-00036A	2P(4SCREW),MELAMINE,600V,	1	SA
14-4-2	TERMINAL BLOCK	DB37-00037A	4P(8SCREW),MELAMINE,600V,	1	SA
14-4-3	TERMINAL BLOCK	DB37-00038A	DATA 60A-2P-M,MELAMINE,60	1	SA
14-4-4	TERMINAL BLOCK	DB65-00304B	4P(8SCREW),PBT,300V,25A,4	1	SA
14-4-5	ASSY CASE CONTROL	DB90-05889F	AJ048TXJ5CH/AA,FJM UB2	1	SA
14-4-6	ASSY CONNECTOR WIRE-EARTH	DB93-10906C	1,1015,18,YEL/	1	SA
14-4-7	ASSY CONNECTOR WIRE-TERMINAL BLOCK	DB93-11280A	1,101	2	SA
14-4-8	ASSY CONNECTOR WIRE-TERMINAL BLOCK	DB93-11280B	1,101	2	SA
14-4-9	ASSY CONNECTOR WIRE-UB1 POWER JUMP	DB93-11914E	4,101	1	SA
14-4-10	ASSY CONNECTOR WIRE-UB1 POWER JUMP	DB93-11914F	1,101	1	SA
14-4-11	ASSY CONNECTOR WIRE-T B POWER TO EMI	DB93-12145A	2,1	1	SA
14-5	ASSY KIT	DB92-04539A	PF#5,E1-PJT,INV Platform,Standa	1	SA
14-5-1	GREASE-SILICON	0205-000178	YG6111,WHITE, for assembl	0.007	SA
14-5-2	CASE PCB	DB61-06473A	AC145JX4PHH1,ABS,L269.4,NATURAL	1	SA
14-5-3	HEAT SINK	DB62-12094A	NEW PLATFORM #5,Al,10,200,192,	1	SA
14-5-4	ASSY-SCREW MACHINE	DB91-00307A	WW-INV,M4*16,WSP,PH,+	4	SA
14-5-5	ASSY PCB INVERTER	DB92-04536A	INVERTER,E1-PJT,242X19	1	SA
14-6	ASSY KIT	DB92-04635B	OUTDOOR,FJM,EMI PBA,POWER WIRE,	1	SNA
14-6-1	ASSY PCB SUB-EMI	DB93-13593A	SUB,CAC-07,230*90,-,-,-	1	SA
14-6-2	ASSY CONNECTOR WIRE-POWER	DB93-13687C	2,1015,12,BRN,	1	SA
14-6-3	ASSY CONNECTOR WIRE-EARTH	DB93-13692B	1,1015,16,YEL/	1	SA
14-6-4	ASSY CONNECTOR WIRE-POWER	DB93-16998A	2,1015,12,BRN,	1	SA
14-7	ASSY PCB MAIN-OUT	DB92-05167A	MID_MAIN_ABOV,AJF600E,	1	SA
14-7-1	ASSY PCB SUB-EEPROM	DB93-12483A	SUB,DVMPLUS4 UP,20*2	1	SA
14-8	ASSY CONNECTOR WIRE-COMM	DB93-04273B	6,2095,26,BLU,S	1	SA
14-9	ASSY CONNECTOR WIRE-EMI TO MAIN POWER	DB93-10809A	2	1	SA
14-10	ASSY CONNECTOR WIRE-POWER	DB93-13687A	2,1015,12,BRN,	1	SA
14-11	ASSY CONNECTOR WIRE-REACTOR	DB93-15686A	2,3343,12,BL	2	SA